

Date: Tuesday, 5/23/2006 8:18:51 AM
 User: Kim Johnston

Process Sheet

SPLIT 6/5/26

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : OPTIONAL GROUND HANDLING
 Job Number : 27176-2
 Estimate Number : 10341
 P.O. Number : N/A Part Number : DSI 9213011
 This Issue : 5/23/2006 S.O. No. : N/A Drawing Number : DSI 9213 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : LANDING GEAR Drawing Revision : A
 Previous Run : 25906 Material : N/A
 Due Date : 6/2/2006 Qty: 8 Um: Each
 Written By : Seky COMMENT Below
 Checked & Approved By : 06.05.23
 Comment : Est Rev A 05.06.30 New issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 Photocopy bluefile and create labels per PPP DSI 9213-011CHG001

06/05/23

(8)

2.0 D3046041 Lug Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)
 Pick: Packing Kit

Qty Part Number Description Batch
 2 D3046-041 Lug Bracket B27/88 YMLP

06/1/26 (2)

3.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C206/05/26 (2)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and pack for shipping as per PPP DSI 9213-011
 Location: REV A

06/05/26 (2)

5.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 Inspection Level 21

06/05/26 (2)

Job Completion



C206/05/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/05/26

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. DSI 9213	REV. A SHEET 1 OF 1
DATE 01 08.24		TITLE OPTIONAL GROUND HANDLING	SCALE NTS
A	01.08.24	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND ICA-D058-672 REV. D
IIN-D058-672 REV. B

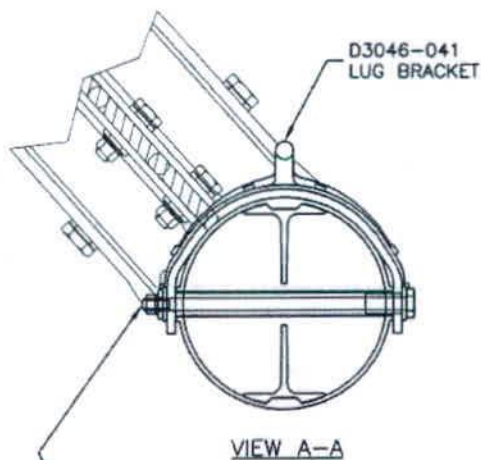
REF. US FAA STC: SR00912SE

Qty -011	Part Number	Description
X	DSI 9213-011	OPTIONAL GROUND HANDLING KIT
2	D3046-041	LUG BRACKET

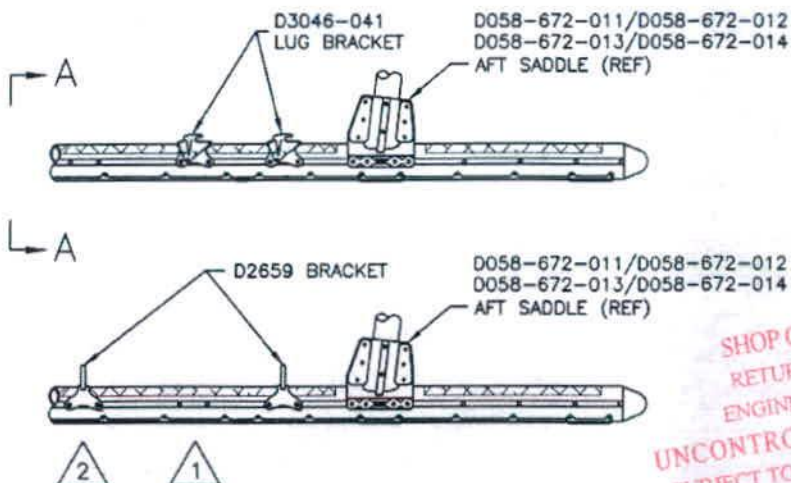
FOR COMPATIBILITY WITH REGULAR OH-58 GROUND HANDLING WHEELS
D2659 BRACKETS MAY BE REPLACED WITH D3046-041 BRACKETS AS SHOWN:

- 1) REMOVE EXISTING D2659 BRACKETS (IF INSTALLED)
- 2) MOVE D2651 PLUGS FROM LOCATION 1) TO LOCATION 2)
- 3) INSTALL D3046-041 BRACKETS USING EXISTING
HARDWARE AS SHOWN.
- 4) WEIGHT & BALANCE INCREASES AS FOLLOWS:

LONGITUDINAL			LATERAL	
Weight	Arm	Moment	Arm	Moment
0.5 lb	119.7 in	59.9 in lb	+/-42.0 in	+/-21.0 in lb
0.23 kg	3.05 m	0.70 m kg	+/-1.07 m	+/-0.25 m kg



AN3-41A BOLT (1)
D2652 BUSHING (2)
AN960JD10 WASHER (1)
MS21042L3 NUT (1)
(REF. 4 PLACES PER SKIDTUBE)



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WITHOUT NOTICE
WORK ORDER
NO 27176

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